

GENERAL SERVICE	
Professional boresighting	\$35.00
Professional scope mounting and boresighting	\$60.00
Precision scope mounting (level optic and Torque to factory specs, includes bore sight)	\$75.00
Professional Sight in on the range (uncommon calibers will have upcharge)	\$55.00
Recoil pad installation (parts not included, hrly for any stock modification)	\$65.00
Labor one hour	\$70.00
Machine Labor one hour	\$95.00
Rifle Break in on Request	\$350.00
Remove stuck round (starting at)	\$40.00
Quick Clean	
Most Revolvers and Semi auto Handguns	\$45.00
Long guns	\$55.00
Double Barrels	\$60.00
-DCI-	
Double Barrels (starting at)	\$95.00
Long Guns	\$85.00
Most Revolvers and Semi auto Handguns	\$75.00
-Diagnostics and Repairs-	
Because repairs can range in time and cost, those will be quoted at an hourly rate of \$70	
This price includes ammo and test fire for up 5 rounds of common calibers	
Double Barrels	\$115.00
Long Guns	\$105.00
Revolvers and Pistols	\$95.00

AR-15 Service	
<i>General Services</i>	
Complete disassembly, clean, safety check, oil and reassemble	\$85.00
Professional boresighting	\$35.00
Professional scope mounting and boresighting	\$60.00
Install crush washer brake	\$40.00
Install and time brake	\$50.00
Remove old Brake	\$35.00
<i>Assembly Services</i>	
Install trigger (cleaning may be additional)	\$45.00
Completely assemble a lower from parts kit	\$70.00
Completely assemble a upper from parts kit (additional charges may apply)	\$80.00
Complete assemble (from Parts)	\$125.00
Maintenance Rebuild (new control springs, buffer spring and gas rings included)	\$150.00
Install Barrel (stripped upper, otherwise use Complete upper price)	\$45.00
Random accessories (minimum charge)	\$35.00
Install accessory handrail, forend, or free float tubes, many variations. upcharges may be applied	\$50.00
<i>Machine Services</i>	
Open Gas port for reliability	\$65.00
Permanently attach muzzle break (includes touch up on finish)	\$85.00
Open ejection port for large Caliber (.50 Beowulf .458 socom...)	\$80.00
Thread barrel for brake or flash hider	\$170.00
Cut barrel down and thread for Breaks or flash hider	\$185.00

RIFLE SERVICE	
<i>General Services</i>	
Clean long guns	\$85.00
Clean Double Rifles & Drillings (starting at)	\$150.00
Check headspace (include minor bolt disassembly)	\$50.00
Install most triggers (Timney, Shillen, exct.)	\$70.00
Make chamber cast	\$75.00
Professional boresighting	\$35.00
Professional scope mounting and boresighting	\$60.00
Lap Barrel (run lapping compound down rifling to break off any burrs on a fresh barrel)(disassembly may be additional)	\$65.00
Lap Bolt lugs (insures full contact on locking lugs. may adjust headspace)	\$65.00
Install pre threaded and chambered barrel (not including polishing and possible fitting)	\$85.00
<i>Machine Services</i>	
Drill & Tap (for initial set up, each additional hole is \$15)	\$45.00
Dovetail for open sights (per cut) (hourly)	\$75.00
Barrel removal (additional charges may apply)	\$55.00
Barrel removal and install (starting at)	\$90.00
Install tactical bolt knob (parts not included)	\$75.00
Cut and crown average barrel (sight work additional)	\$85.00
Thread end of barrel for muzzle break (1/2x28, 9/16x24,5/8x24) (Starting at)	\$150.00
Chamber Savage rifles (bolt, extractor & feeding work additional) (may require barrel removal, reamer) Crowning and threading is additional	\$220.00
Chamber most rifles (bolt, extractor & feeding work additional) (may require barrel removal, reamer) Crowning and threading is additional	\$280.00
Semi-auto Rifles (Garand/FAL) (install time and chamber) (starting at)	\$300.00
Upcharge uncommon calibers (starting at)	\$50.00

Stock Services	
Recoil pad installation (parts not included, hourly for any stock modification)	\$65.00
Install Swing Swivel (synthetic may require epoxy)	\$35.00
Install Swing Swivel Pair (synthetic may require epoxy)	\$55.00
Adjustable LOP (parts additional)	\$150.00
Adjustable Comb hardware install	\$240.00
Install recoil Reducer (starting at)	\$95.00
Fit and bed semi complete stock (starting at)	\$210.00
Glass bed finished rifle, Recoil Lug (DCOA or \$35 clean and tare down required)	\$70.00
Bottom Metal	\$120.00
Glass bed finished rifle, Lug TO Tang	\$185.00
Glass bed finished rifle, entire action and bottom metal	\$260.00
Glass bed full length (entire action, brl channel) (starting at)	\$300.00
Glass bed full length (entire action, bottom metal, brl channel) (starting at)	\$380.00
Install aluminum pillars and glass bed	\$160.00
Stock Inletting chamber area of barrel (starting at)	\$210.00
Stock Refinish (Satin)	
Hunters finish (additional charge for complex stocks may apply)	\$250.00
Pores filled finish (additional charge for complex stocks may apply)	\$350.00
Stock Refinish (Gloss)	
Hunters finish (additional charge for complex stocks may apply)	\$380.00
Pores filled finish (additional charge for complex stocks may apply)	\$480.00
Stock Finish Repair	
Price upon request because every repair can vary largely	Hourly

SHOTGUN SERVICE	
<i>General Services</i>	
Cleaning Doubles & O/U's Barrels	\$95.00
DCI Long guns	\$85.00
Install accessories (heat shields, side saddles, furniture) (starting at)	\$50.00
Cut Barrel and crown	\$90.00
Cut Double, crown, and fill gap	\$140.00
Shotgun Trigger work (parts not included) (starting at)	\$65.00
<i>Machine Services</i>	
Drill & Tap (for initial set up, each additional hole is \$15)	\$45.00
Drill and tap for sight bead (one)	\$45.00
Drill and tap for sight beads (two, same set up)	\$60.00
Install Ghost ring	\$125.00
<i>Stock Services</i>	
Recoil pad installation (parts not included, hourly for any stock modification)	\$65.00
Install Swing Swivel (synthetic may require epoxy)	\$35.00
Install Swing Swivel Pair (synthetic may require epoxy)	\$55.00
Adjustable LOP (parts additional)	\$150.00
Adjustable Comb hardware install	\$240.00
Install recoil Reducer (starting at)	\$95.00
<i>Stock Refinish (Satin)</i>	
Hunters finish (additional charge for complex stocks may apply)	\$250.00
Pores filled finish (additional charge for complex stocks may apply)	\$350.00
<i>Stock Refinish (Gloss)</i>	
Hunters finish (additional charge for complex stocks may apply)	\$380.00
Pores filled finish (additional charge for complex stocks may apply)	\$480.00

GENERAL REVOLVER SERVICE	
<i>General Services</i>	
DCI Revolvers	\$75.00
Polish Chambers (starting at)	\$70.00
Chamfer Chambers (starting at)	\$100.00
Cut for moon clip (need moon clip for HS) (\$180.00
Timing repair	HOURLY
Front Sight insert	\$70.00
Revolver action job / clean and smooth action (spring kits and parts additional)	\$140.00
<i>Smith&Wesson J,K,L,N frames and Ruger GP100, SP101</i>	
Rebarrel most revolvers (remove old barrel, install factory barrel)	\$180.00
Conceal Carry Package (Parts not included)	\$240.00
<i>Trigger job, Action Polish Trigger contour, Hammer bobbed and contoured,</i>	
<i>Machine Services</i>	
Drill & Tap (for initial set up, each additional hole is \$15)	\$45.00
Porting 3x3 (starting with)	\$150.00
<i>Accuracy Services</i>	
Forcing Cone	\$70.00
Oversize cylinder stop	\$70.00
Oversize Hand	\$70.00
Recrown most revolvers	\$80.00
<i>Single Action Services</i>	
Cowboy Action Tune (parts not included)	\$280.00
Oversize cylinder/base Pin	\$55.00
Half cock hammer trigger kit (parts not included)	\$150.00
Free Spin Pawl	\$50.00

PISTOL SERVICE	
<i>General Services</i>	
DCI Pistols	\$75.00
Install sights of any kind on most pistols, when milling is not required (sights additional) (Shoot in included)	\$60.00
Polish feed ramp, starting at	\$40.00
Install and tune most drop in Triggers (Apex, PRP)	\$80.00
install aftermarket Gunsmith fit barrel (starting at)	\$75.00
Carry Bevel (finish is additional)	\$210.00
<i>Machine Services</i>	
Mill cocking serrations in the front of the slide, refinishing additional (Starting at)	\$120.00
M&P Sinister Front Serrations	\$200.00
M&P Top Serration Front -or- Back	\$170.00
M&P Top Serration Front -and- Back	\$240.00
Red Dot Slide mount (RMR, Vortex, Burris)	\$220.00
<i>Grip work & Stippling</i>	
Beavertail Glock upgrade	\$100.00
Grip Reduction	\$160.00
Recessed borders	\$280.00
Glock	
Finger Groove Removal	\$50.00
High Cut	\$50.00
Support Notch	\$50.00
Finger Groove Removal, High Cut, and support notch	\$120.00
Stipple Fame (Standard)	\$180.00
M&P	
M&P Shield Starburst (Front and back Strap)	\$120.00
Stipple Frame (Standard)	\$180.00
Custom work	
Grip inletting (per side)	\$80.00

1911 MODIFICATIONS	
<i>ACCURACY AND BARREL MODIFICATIONS</i>	
Parts not included	
Fit Slide to frame	\$190.00
Fit match bushing to current barrel and slide	\$60.00
Fit compensator bushing to current barrel and slide	\$90.00
Fit Bushing	\$60.00
Fit match barrel hood	\$120.00
Fit match barrel hood and Lugs (center Strike)	\$180.00
Fit match barrel lower lugs	\$95.00
Fit match barrel and bushing to slide and frame (requires purchase of barrel, barrel link, and pin)	\$310.00
45 degree crown on barrel and flush cut	\$90.00
45 degree crown on barrel and Bushing	\$125.00
<i>TRIGGER AND HAMMER WORK</i>	
(Parts not included unless specified different)	
Fit match skeleton hammer	\$60.00
Fit match trigger	\$60.00
Trigger work with existing parts series 70 pistols (may require new hammer, sear, trigger, disconnecter, exct)	\$150.00
Trigger work with existing parts series 80 pistols (may require new hammer, sear, trigger, disconnecter, exct)	\$175.00
Gunslinger Trigger job (our parts) (sear, Hammer, Colt Spring, Disconnecter, Trigger)	\$300.00
<i>PART FITTING</i>	
Frame to Slide	\$210.00
1911 Dehorn	\$280.00
Fit match skeleton hammer	\$60.00
Fit match trigger (additional charge may be applied for extensive fitting of other parts)	\$60.00
Thumb Safety Fit	\$60.00

Thumb Safety Fit and blend	\$140.00
Ambi Safety fit	\$70.00
Ambi Safety fit and blend (grip modification additional)	\$190.00
Install stake on front sight, does not include sight	\$60.00
Fit and blend Grip Safety (<i>Beavertail</i>)	\$250.00
extended mag release	\$40.00
Mainspring Housing	\$70.00
"Drop in" Part fitting	
Drop in thumb safety fitting	\$50.00
Drop in ambi Safety (Grip modification additional)	\$60.00
Drop in grip safety (Tune Safety)	\$55.00
Drop in grip safety (Fit Safety to Frame)(may require refinish)	\$140.00
INTERNAL TUNING	
Tune extractor	\$35.00
Fit, Blend, and tune new extractor	\$70.00
Polish feed ramp and throat (starting at)	\$60.00
Deburr internally	\$65.00
Bevel and polish mag well	\$110.00
Recut throat and feed ramp	\$90.00
SLIDE MODIFICATIONS	
Mill slide for low profile rear sight	\$140.00
Mill slide for front dovetail sight	\$60.00
Install stake on front sight, does not include sight	\$60.00
Serrate rear of slide (less extractor) to 40 lines per inch (refinishing may be additional)	\$95.00
Lower and flare ejection port (includes fitted extractor)	\$90.00
Flat top slide	\$95.00
Tri Top	\$210.00
Serrate top of slide, lines only	\$120.00
Serrate top of slide, front arrowhead pattern	\$165.00
Serrate top of slide, front and rear arrowhead pattern	\$190.00

Mill cocking serrations in the front of the slide, refinishing additional	\$120.00
Ball cuts on slide (flush with frame)	\$175.00
French cuts on slide	\$180.00
Carry cuts on front of slide (removes front cocking serrations)	\$150.00
Heavy slide chamfer	\$125.00
Remove slide engraving (serrations may need to be re cut) (starting at)	\$140.00
Cut 1/4" slide serrations (additional charges may apply for different patterns)	\$100.00
Cut slide vents (may require refinishing and modification of bushing)	
2x2	\$120.00
3x3	\$160.00
<i>FRAME MODIFICATIONS</i>	
front strap checker 20 LPI	\$220.00
front strap checker 25 LPI	\$280.00
Recessed Takedown pin hole and re shaped pin	\$70.00
Bobtail contour, starting at (additional refinishing required)	\$90.00
Bobtail conversion, most common (additional refinishing required)	\$140.00

Metal Finish	
(An up-charge at a rate of \$80/hr will be assessed, depending on condition)	
<i>Hot Blue Matte finish</i>	
Heavy aluminum oxide bead blast finish	Starting at
Most long guns (Rifle/Shotgun)	\$315.00
Most Handguns	\$315.00
Most Revolvers	\$340.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$390.00
Over / unders and side by sides with silver soldered ribs	\$380.00
<i>Hot Blue Satin finish</i>	
Fine Glass bead blast finish	Starting at
Most long guns (Rifle/Shotgun)	\$325.00
Most Handguns	\$325.00
Most Revolvers	\$350.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$400.00
Over / unders and side by sides with silver soldered ribs	\$390.00
<i>Hot Blue Polish finish</i>	
400 finish	Starting at
Most long guns (Rifle/Shotgun)	\$560.00
Most Handguns	\$510.00
Most Revolvers	\$535.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$625.00
Over / unders and side by sides with silver soldered ribs	\$610.00
<i>Parkerizing</i>	
(Magnesium Phosphate parkerizing, Matte gray finish)	
Starting at	Starting at
Most long guns (Rifle/Shotgun)	\$285.00
Most Handguns	\$285.00
Most Revolvers	\$305.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$370.00
Over / unders and side by sides with silver soldered ribs	\$305.00

<i>Master Parkerizing</i>	
(firearm is polished to 400, bead blasted, and parkerized)	Starting at
Most long guns (Rifle/Shotgun)	\$510.00
Most Handguns	\$490.00
Most Revolvers	\$500.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$550.00
Over / unders and side by sides with silver soldered ribs	\$535.00

Cerakote certified	
Most long guns (Rifle/Shotgun) (stocks additional at \$80)	\$320.00
Most Handguns	\$280.00
AR (Upper or Lower) Pistol (Slide or Frame)	\$160.00
Most Revolvers	\$310.00
M1 Garand, SKS, AK-47, FN-FAL style rifles	\$360.00
Over / unders and side by sides with silver soldered ribs	\$380.00
Accessories:	Starting at
Individual small parts	\$50.00
Stocks (standard or two piece stocks)(half price if we are cerakoting Metal)	\$160.00
Standard Optics and Red Dots	\$180.00
Flash Lights	\$150.00
Forend Rails	\$135.00
Yeti Cups (tumbler cups)	\$60.00
Grips and Magazines	\$65.00
Most Rings or bases	\$70.00
Additional Cost	Starting at
Per Color	\$40.00
Free hand and Simple Stencil (Punisher logo, simple flag, exct)	\$60.00
Camo Stencil (BDU, tiger stripe, exct)	\$100.00
Unique Stencil (kryptek, multicam exct)	\$120.00
Color Matching	\$45.00
Rattle Can Removal (removal of spray paint may require upcharge)	\$45.00